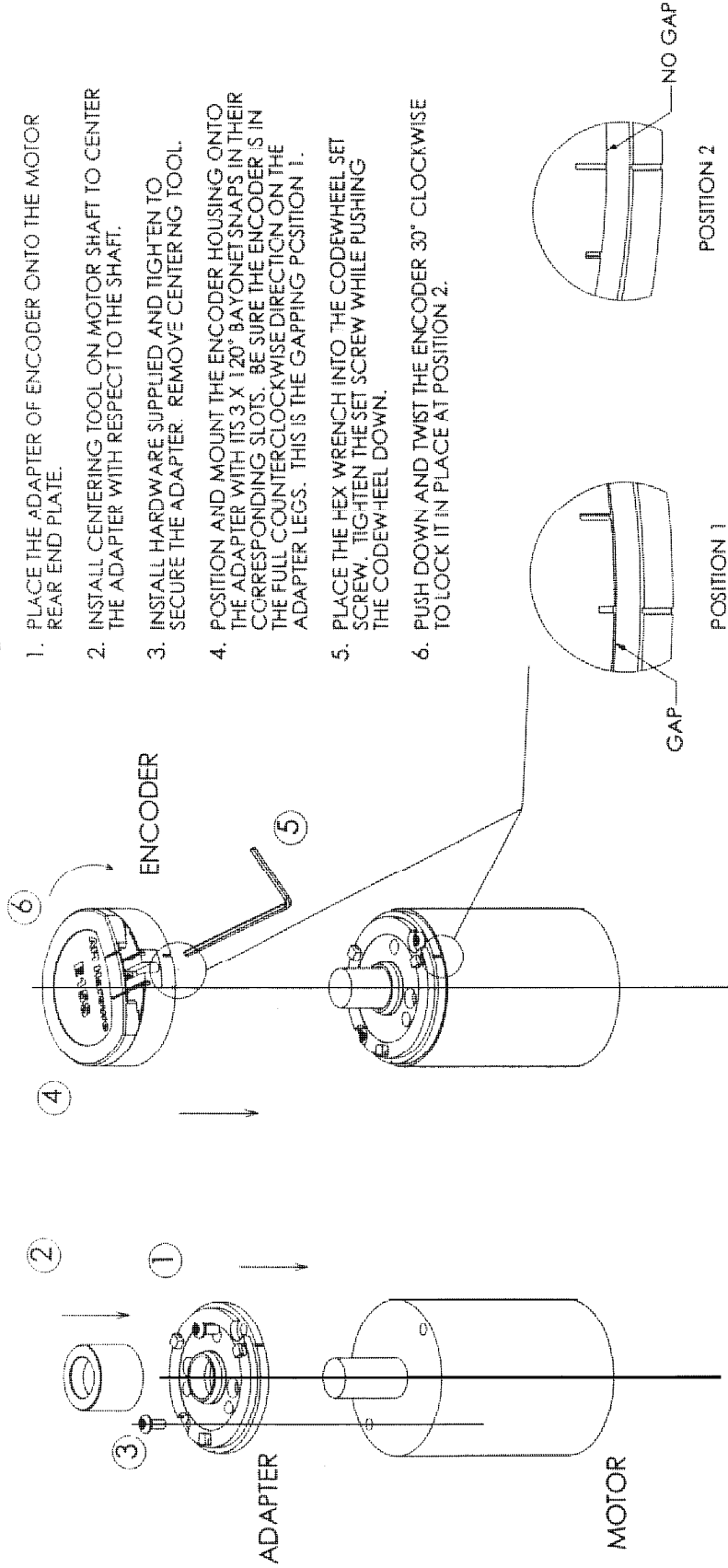


E155 INCREMENTAL ENCODER MOUNTING PROCEDURE:

1. PLACE THE ADAPTER OF ENCODER ONTO THE MOTOR REAR END PLATE.
2. INSTALL CENTERING TOOL ON MOTOR SHAFT TO CENTER THE ADAPTER WITH RESPECT TO THE SHAFT.
3. INSTALL HARDWARE SUPPLIED AND TIGHTEN TO SECURE THE ADAPTER. REMOVE CENTERING TOOL.
4. POSITION AND MOUNT THE ENCODER HOUSING ONTO THE ADAPTER WITH ITS 3 X 120° BAYONETSNAPS IN THEIR CORRESPONDING SLOTS. BE SURE THE ENCODER IS IN THE FULL COUNTERCLOCKWISE DIRECTION ON THE ADAPTER LEGS. THIS IS THE GAPPING POSITION 1.
5. PLACE THE HEX WRENCH INTO THE CODEWHEEL SET SCREW. TIGHTEN THE SET SCREW WHILE PUSHING THE CODEWHEEL DOWN.
6. PUSH DOWN AND TWIST THE ENCODER 30° CLOCKWISE TO LOCK IT IN PLACE AT POSITION 2.



THIS DRAWING HAS BEEN CREATED BY CAD. DO NOT MANUALLY REVISE OR UPDATE.		UNLESS SPECIFIED DECIMAL: XXX FRACTION: 1/32 ANGLES: 1/16 A. LEUNG DATE: AL 9/27/99 TIME: DEB 9/27/99 CHECKED: MCP 10/4/99 DRAWING NO: 06989		API Harrowe WEST CHESTER, PA 19382 PROPRIETARY RIGHTS OF API HARROWE ARE INCLUDED IN THE INFORMATION DISCLOSED HEREIN. DO NOT DUPLICATE OR DISCLOSE TO THIRD PARTIES WITHOUT WRITTEN PERMISSION OF API HARROWE. NET WEIGHT: E155 MATERIAL: N/A FINISH: N/A	
Tolerancing Complies with ANSI/ASME Y14.5M-1994		DATE: 9/99 DATE: 10/4/99 DATE: 10/4/99 DATE: 10/4/99		DWG. NO.: DCUS-005 SCALE: 1:1	